

9

Date: Thursday, 1/17/2008 3:25:34 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFERENCE DOOR
Job Number : 36821	
Estimate Number : 10877	
P.O. Number :	Part Number : D205711013
This Issue : 1/17/2008 S.O. No. :	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 36585	Material : N/A
Written By : <u>JK 08 01 18</u>	Due Date : 2/25/2008 Qty: 1 Um: Each
Checked & Approved By : <u>JK 08 01 18</u>	
Comment : Est Rev. A 04.11.09 New issue K/J/LM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1 0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door

B3656708.01.28

Attach serviceable tags

4.0	D205711113	Wiring Harness, 205
-----	------------	---------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description

1 D205-711-113 Wiring Harness, 205

W/O 43667

Attach serviceable tags

Joe
Jan. 28. 2008

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36821

Part Number: D205711013

Job Number



Seq. #

Machine Or Operation:

Description :

5.0

EA2046915205

Instrument Panel, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 EA20469-15-205 Instrument Panel, 205 w/ 43667

Attach serviceable tags

Jan. 28. 2008
[Signature]

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



08.01.28

Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-711-013

Location: EAGLE

PPP Rev. _____

[Signature] 08.01.28

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.01.28

Job Completion



u 08.01.29

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Copilot
Manufacturer BHT Type/Model Medium
Part No. 204-030-853-125 Serial No. w/k
Total time: w/k Work Order 44257
T.S.O. w/k Overhaul ☐ NEW ☐
Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
Previous Certification C-FDEF

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Jan 25/08

DATE

NAME OR AUTHORIZED INSPECTOR

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

Eagle
6-81 **37****MAINTENANCE RELEASE**

Date: Friday, 04/01/2008 9:23:29 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DARD01 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR ASSEMBLY
 Job Number : 36567
 Estimate Number : 10902
 P.O. Number : Part Number : D412711041
 This Issue : 04/01/2008 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : 04/01/2008 Type : PURCHASED PARTS Drawing Revision : N/A
 Previous Run : 36566 Material : N/A
 Written By : Due Date : 31/01/2008 Qty: 1 Um: Each
 Checked & Approved By :
 Comment : Est. Rev: A 04.08.18 New Issue : KJ/DS

Additional Product

Job Number

Seq. #: Machine Or Operation: Description:

1.0 PG PURCHASING

Comment: PURCHASING

Issue P/O: 5365 to Eagle Copters

C 2081011040

"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"

Send a copy of this IPP

2.0 D412711041 Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Vertical Ref. Door Assy

3.0 D412711101 Replacement Bubble Windo

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

4.0 OUTSIDE SERVICE OUTSIDE SERVICES

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick: Qty Part Number Description Batch

1 204-030-853-119 LH Co-pilot Door LT 07-01616 Z

Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts to go into the door in accordance with:

1 Rev. 3

D2046902 Sheet 2 Rev. 2

D2046902 Sheet 3 Rev. 0

D2046902 Sheet

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 36567

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description:

D2046901 Sheet 3 Rev. 1

Qty	Part Number	Description	Batch
1	ER212-100L / EA20469-3	Window	08-000842
1	EA20469-05	Rubber Strip	06-011664
1	EA20469-06	Aluminum Strip	Deleted
1	EA20469-07	Angle	43547
1	EA20469-08	Placard	N/A OK
1	EA20469-10	Rear Rib Assy	43547
1	EA20469-11	Angle	43547
1	EA20469-12	Fwd Rib	43547
1	EA20469-13	Window	43547
1	EA20469-14	Window Retainer	43547
1	EA20469-16	Armrest Assy	43547
1	EA20469-17	Angle	43547
1	EA20469-18	Door Inner Skin	43547
1	EA20469-21	Door Cover Panel	43547
2	EA20469-23	Link	43547
1	EA20469-24	Rod	43547
1	EA20469-25	Arm Assy	43547

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty	Part Number	Description	Batch
14	AN3-3ABolt		07-008057
22	AN3-4ABolt		06-014766
24	AN3-7ABolt		06-007845
6	AN960-8L Washer		07-007845
90	AN960-10L Washer		07-003251
34	CR3242-4-2 Rivet		06-014919
135	MS20426AD3-3 Rivet		07-000510
140	MS20426AD4-3 Rivet		06-006985
25	MS20470AD3-3 Rivet		05-002460
90	MS20470AD4-3 Rivet		07-007189
24	MS21042L3 Nut		07-007196
2	MS21042L06 Nut		07-008857
13	MS21069L3 Nut Plate		06-014775
8	MS21069L08 Nut Plate		07-006988
1	MS21071L3 Nut Plate		06-009716
1	MS21071L08 Nut Plate		06-013190
9	MS21075L3 Nut Plate		07004282
2	MS24677-12 Screw		05-011931
6	MS27039-1-09 Screw		06-014772

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 36567

Part Number: D412711041

Job Number



Seq. #:

Machine Or Operation:

Description :

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install
EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

08.01.28

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08.01.28

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: EAGLE

Joe Ajayi 08.01.28

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 08.01.29



FAX

Joe Djorganoski**Senior Project Manager**

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: Jan.25. 2008**TIME:** 10:25 AM**No. Pages (w/cover pg.):** 3**TO:** Linda - Purchasing Dept.**COMPANY:** DART AEROSPACE**Phone:** 1-613-632-5200**Fax:** 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

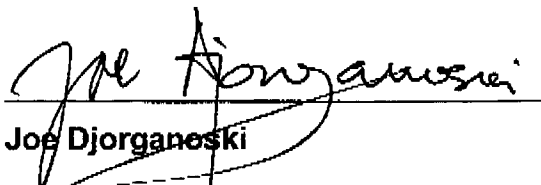
Subject: VRD Eagle w/o 44257 Dart PO. 5365

Hello Linda,

I have attached a paper work for VRD modified to D205-711-013.

Any questions please do not hesitate to contact me.

Regards,


Joe Djorganoski

08-01-25

Joe, please complete
w/o's and fax back
ASAP.Thanks/
Linda

Work Order Number: 44257 V/Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 L/H DOOR ASSEMBLY

Squawk: 1.1

Discrepancy:

Modify to Vertical Reference Door

Resolution:

Modified Door to Vertical Reference Door as per STC No. SH92-54 on S/O 07-003317.

P/N D205-711-113 wiring harness W/O 43667 and P/N EA20469-15-205 instrument panel W/O43667 supplied with door.

1.1 Work Done By: Jake Bergh

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 1/25/2008

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1	204-030-853-125		L/H DOOR ASSEMBLY	Modify

* End of Report *

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Copilot
Manufacturer BHT Type/Model Medium
Part No. 204-030-853-125 Serial No. w/k
Total time: w/k Work Order 44257
T.S.O. w/k Overhaul ☐ NEW ☐
Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐
Previous Certification C-FDEF

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Jan 25/08

DATE

NAME OR AUTHORIZED INSPECTOR

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

Eagle
6-81 37**MAINTENANCE RELEASE**



FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: jdjorg@eaglecopters.com

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

DATE: Jan.25. 2008

TIME: 10:25 AM

No. Pages (w/cover pg.): 3

TO: Linda - Purchasing Dept.

COMPANY: DART AEROSPACE

Phone: 1-613-632-5200

Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment


Subject: VRD Eagle w/o 44257 Dart PO. 5365

Hello Linda,

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Any questions please do not hesitate to contact me.

Regards,


Joe Djorganoski

08-01-25

Joe, please complete
w/o's and fax back
ASAP.

Thurs
Lunch

Linda, Paperwork is completed. Jan. 28, 2008

Door will be
shipped by Dec. 29, 2008
7pgs